



Dart Aerospace Ltd.
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D3166-1
Job Sheet 209655



Part No: D3166-1

Job Qty: 9 pcs

Part Name: Basket Hoop



Part Weight: 0 lbs

Status: New

Priority: High

Job Created: 5/5/20

Job Tracking No:

Due Date: 5/13/20

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV A1 IPP A 02.08.23 New issue KJ IPP: B 08.12.05 Updated bending program on step 3 per NCR W/O43165 KJ Verified by: EC IPP Rev:C 09-01-23 as per DEO D3166-A2 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Basket - 1	9 pcs		5/12/20	0.00	0.82	Large Fab - 1		<i>SL</i>
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	Skidtubes - Bend - 2 - B4B	9 pcs		5/13/20	0.50	1.14	Skidtubes - Bend - B4B		DAS 03
120	QC 5	9 pcs		5/13/20	0.00	0.00	QC 5 - 10		9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		DAS 24 9-89
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		



Container No: S275853



Part: D3166-1

Job No: 209655

Serial No/Batch: S275853

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 05/05/20

Plex 5/5/20 9:41 AM dart.leroux.jason

130 Packaging 3-1 - Stock - B4B 9 pcs	5/13/20	0.00 0.00	QC 5 - 61	
			QC 5 - 81	
			QC 5 - 82	
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
			Packaging 3 - 37 - B4B	
140 QC 21 - SA	9 pcs	5/13/20	0.00 0.00	QC 21 - SA - 21
				QC 21 - SA - 70
				QC 21 - SA - 53

DAS
24
9-88DAS
21
9-88

MAY 06 2020

Part Op 100 - Fabricate per Drwg - Cut 3/4" x 3/4" square tubing 60.00" long.
 Descriptions: 110 - CNC Delta 100 Bender - Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB, and folio 18.
 120 - QC5- Inspect part completeness to step on W/O - Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302)
 130 - Identify as per dwg & Stock Location: _____ LOCATION : WA004-8
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.065	304 Sq Tube .75X.75X.065W	45 ft (5 ea)	100-Large Fab - Basket - 1	5268481

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Basket - 1	M304TS0.750W.065	45	314	0